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D066-1001-011
Job Sheet 196444



Part No: D066-1001-011

Job Qty: 1 pcs

Part Name: R66 Bearpaws With Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/13/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 6/25/19

Type: SOLD

Description: ORDER 17169

Note: DWG REV B IPP REV:A NEW ISSUE 13-10-30 JLM VERIFIED BY:DD IPP REV:B 13.12.03 AS PER IIN
REV.B DD VERF:JLM IPP REV:C 15.04.08 AS PER CHG003 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	6/25/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		DAS
							Packaging 1 - 6		28
							Packaging 1 - 7		9-89
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S193389



Part: D066-1001-011

Job No: 196444

Serial No/Batch: S193389

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH13-43- Issue 1, FAA STC SR0337/

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	6/25/19	0.00 0.00	QC 4 - 28		DAS 58 9-89 JUN 24 2019
				QC 4 - 58		
				QC 4 - 69		
				QC 4 - 9		
				QC 4 - 46		
				QC 4 - 68		
				QC 4 - 72		
				QC 4 - 74		
130 Packaging 3-1 - Stock - B4B	1 pcs	6/25/19	0.00 0.00	Packaging 3 - 1 - B4B		DAS 58 9-89 JUN 24 2019 nB
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
135 DC - 1 - B4B	1 pcs	6/25/19	0.00 0.00	DC - 1 - B4B		JUN 25 2019
				DC - 2 - B4B		
140 QC 21 - FG	1 pcs	6/25/19	0.00 0.00	QC 21 - FG - 21		DAS 70 9-89 JUN 25 2019
				QC 21 - FG - 70		
				QC 21 - SA - 53		

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D066-1001-011

Location: F6014 PPP Rev: _____

135 - (Document Control) Photocopy bluefile & type labels per PPPD066-1001-011 CHG 003

140 - (QC21- Final Inspection - Work Order Release)

010568

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5149150
AN4-15A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5134436
AN4-16A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5157301-1
D3456-1	Washer	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5157300
D3556-1	R44 Bearpaw Clamp	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5185565
D3601-1	Radius Block	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5184514
D4930-1	Bearpaw	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5110361
D4952-041	Wearplate Assembly	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5163816
D4953-1	Cushion	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	F153229
MS21042L4	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5157064
NAS1149D0463J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5174671

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-12A	4	166	0
	AN4-15A	4	256	0
	AN4-16A	4	503	0
	D3456-1	4	110	0
	D3556-1	4	26	0
	D3601-1	8	108	0
	D4930-1	2	3	0
	D4952-041	4	7	0
	D4953-1	4	239	0
	MS21042L4	12	1,812	0
	NAS1149D0463J	8	2,872	0

Part Specifications

Specifications could not be found.

Plex 6/13/19 10:58 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D066-1001-011 <i>Bearpaw Installation (Small)</i>	8.3 lb 3.74 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	123.89 in 3.14 m	1028 in-lb 11.7 m-kg
D066-1001-013 <i>Bearpaw Installation (Large)</i>	9.8 lb 4.41 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	124.98 in 3.17 m	1225 in-lb 14.0 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Part Number	Description
X		D066-1001-011	BEARPAW INSTALLATION (SMALL)
	X	D066-1001-013	BEARPAW INSTALLATION (LARGE)
4	4	D3456-1	Washer
4	4	D3556-1	Clamp
8	8	D3601-1	Radius Block
2		D4930-1	Bearpaw
	2	D4930-3	Bearpaw
4	4	D4952-041	Wearplate
4	4	D4953-1	Cushion
4	4	AN4-12A	Bolt
4	4	AN4-15A	Bolt
4	4	AN4-16A	Bolt
8	8	NAS1149D0463J	Washer
12	12	MS21042L4	Nut (or MS21042-4)

Change Record

PAGE 1 OF 1

Part Number: D066-1001-011

Description: BEARPAW INSTALLATION, SMALL

[illegible]

DAS
70
9-89